

MAPPING RAW MATERIALS INITIATIVES

List of Criteria





Table of Contents

| Deliverable D.1.1 | |
|--|---|
| Disclaimer | |
| ntroduction | 5 |
| 1. Approach | 5 |
| 1.1. Draft list with criteria | 5 |
| 1.2. Structured approach to identify initiatives | 5 |
| 1.3. Descriptions and relevance | 5 |
| 1.4. Review round 1 | 5 |
| 1.5. Test week and review round 2 | 7 |
| 2. Final list with criteria | 8 |
| 3. Format1 | |
| 4. Next tasks | 3 |
| Annex I Definitions related to raw materials14 | 4 |





Deliverable D.1.1 List of Criteria for the Mapping

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Introduction

The objective of task 1.1 is to identify and assess the main criteria for the mapping of initiatives, data availability and related stakeholders linked to raw materials and related topics. This deliverable discusses the approach that was used to identify these criteria and it provides the final list of criteria and categories with corresponding descriptions. Task 1.1 will also lay the cornerstone for the project by providing information on definitions. A list with definitions from the various communities related to raw materials such as mining/extraction, processing, product development, design & substitution, up to re-use/recycling related to raw materials, can therefore be found in annex I.

1. Approach

1.1. Draft list with criteria

To identify the criteria to map initiatives, data availability and related stakeholders, the partners did a brainstorm session, carried out online searches and literature review to create a draft list with 39 criteria. The criteria were divided in four themes: general information, membership, focus and governance. General information included criteria such as 'name', 'contact details', 'language' and 'type of initiative'. Membership included the 'type of members', their 'size and if there was a 'membership fee'. Focus included what the initiatives are focusing on, such as the 'type of the raw material', the 'criticality', its 'activities' and its 'step in the value chain'. Finally, governance included the initiatives 'structure', 'financial resources', 'areas of impact' and 'synergies'.



Figure 1. Four themes of criteria: general information, membership, focus and governance.

1.2. Structured approach to identify initiatives

To have a structured approach in the identification of initiatives, some of the partners also developed a mindmap graph about possible findings or findings of initiatives in project consortia, stakeholder groups, industrial associations etc. This mindmap graph gave support by searching for relevant initiatives and filling in the excel sheet.





Figure 2. Mindmap graph to support searching initiatives.

1.3. Descriptions and relevance

Not all of the identified criteria were applicable to each initiative and because some are more important than others, for each criterion the relevance was indicated, with 1 for 'mandatory', 2 for 'recommended' and 3 for 'optional'. The draft list with criteria was transferred to an Excel file and to clarify the criteria, descriptions were added and, where possible, categories for the criteria were identified. For example, the criterion 'geographical focus' includes three categories: global, regional, national. In an additional excel sheet the identified criteria were listed horizontally, in order to map the individual initiatives. As example two initiatives were added, using the draft criteria.

| # | Name | Name Contact Details | | Language | Existance / Duration |
|-----------|-------------------------------|----------------------|---------------------------|----------|-------------------------|
| Relevance | 1 | 1 | 1 | 1 | 2 |
| 1 | Step Initiative | www.step-initiative. | Multi-stakeholder Initiat | English | 2007 |
| 2 | International Copper Study Gr | www.icsg.org/ | Forum | English | 1992 |

Figure 3. First five criteria of the draft mapping file with two example initiatives, relevance is indicated.

1.4. Review round 1

The draft list with criteria was reviewed by the partners and feedback was provided on the criteria and categories. The feedback and input was incorporated and the criteria and categories were updated. Some important changes included:

• to have criteria with free text and criteria with fixed categories. For the fixed categories a dropdown list was included in the excel file.

*** * * ***



- to distinguish between initiatives and individual stakeholders, it was decided to only include initiatives in the mapping file, in which there is a criterion to add the individual stakeholders (members) of the initiative.
- The criteria related to governance were difficult to identify by the partners (from a review of the website. Therefore, it was decided to exclude these from the mapping file, and to analyze these in the phase after the mapping activity. The excluded criteria are the following:
 - o Strengths
 - o Challenges
 - o Contribution to sustainable resources management*
 - o Areas of impact
 - o Critical environmental impacts*
 - o Relevance/innovativeness
 - o Areas of improvement
 - o Participation
 - o Influence
 - o Reputation
 - o Sustainability
 - o Transparency
 - o Commitment
 - o Resilience
 - o Risk management
 - o Self-sufficiency

*Under consideration for the list of criteria for the mapping file to be included for task 1.2.

1.5. Test week and review round 2

After the file was updated, adding the indicated information was tested and the partners added 60 initiatives to the file. The mapping activities will continue until the end of month 10 of the project. Following the test phase the partners shared their final comments and feedback on the criteria. Based on the feedback the final changes were made, including:

• Changed criteria: the criterion 'type of initiatives' was changed to 'type of organisational structure'. 'Initiative' is one of the organisational structures, therefore the term organization is used to avoid confusion.





• Added criteria: As one of the important aspects of work package 1 is to map data availability, criteria were added on the availability and name of data platforms/databases and a description of the data. Secondly, to obtain more details about the stakeholders in the initiatives, the stakeholders were split into individual stakeholders and consortium stakeholders.

• Changed categories: some categories were changed and/or added, for example each geographical region was specified.

• Deleted and merged criteria: the membership fee was deleted as this is only relevant for associations, the financial resources remained a separate criterion. And finally, 'objectives' and 'strategies' were merged.

2. Final list with criteria

Following the review rounds and the test week the mapping file was finalized with 23 different criteria. Ten criteria have pre-defined categories, that can be selected using a dropdown list in excel, the other criteria have space for free text. For each criterion a description is added. In the table below is an overview of the list with criteria, categories and their descriptions¹.

| Criteria | Categories | Description |
|---|------------|---|
| 1.# | Numbering | |
| 2. Name | Free text | The full name of the initiative |
| 3. Acronym | Free text | Acronym if available |
| 4. Contact Details | Free text | Website, phone, email. |
| 5. City | Free text | City where secretariat/ headquarters is, if applicable |
| 6. Country | Free text | Country where secretariat/headquarters is, if applicable |
| 7. Organisational structure | Initiative | Private or publicly funded programmes of activities. An initiative should have specific objectives, timelines, and resources (CWIT D2.4) |
| (only add those that currently active). | Project | Private or publicly funded projects related to national, European, or international WEEE streams. A project should have a specific deliverable (e.g., report) (CWIT D2.4) |

Table 1. List with criteria to map initiatives, categories and descriptions.



¹ In the categories in the mapping file there are also the options: 'other please specify' and/or 'unknown'.



| | Forum | A meeting or medium where ideas and views on a particular issue can be |
|-----------------------------|----------------------------------|--|
| | | exchanged (Oxford dictionaries) |
| | Study Group | A group of people joining in the study of a particular topic and usually meeting at scheduled intervals to discuss individual observations, reading, and research (Merriam Webster) |
| | Partnership | A type of (business)) organisation in which two or more individuals pool money, skills, and other resources, and share profit and loss in accordance with terms of the partnership agreement. (Business dictionary) |
| | Consortium | A group made up of two or more individuals, companies or governments that work together toward achieving a chosen objective (Investopedia) |
| | Alliance | A union or association formed for mutual benefit, especially between countries or organisations (Oxford dictionairies) |
| | Community | A body of persons of common and especially professional interests scattered through a larger society (Merriam Webster) |
| | Panel | A small group of people chosen to give advice, make a decision, or publicly discuss their opinions as entertainment (Cambridge dictionary) a small group of people brought together to investigate or decide on a particular matter (Oxford dictionaries) |
| | Platform | An opportunity to voice one's views or initiate action (Oxford dictionaries) |
| | Working Group | A committee or group appointed to study and report on a particular question and make recommendations based on its findings (Oxford dictionaries). |
| 8. Type of Stakeholders | Policy-makers | A member of a government department, legislature, or other organisation who is responsible for making new rules, laws, etc. (Cambridge dictionary) |
| (Members) in the initiative | IGO | An entity created by treaty, involving two or more nations (or of other intergovernmental organisations), to work in good faith, on issues of common interest (Harvard law school) |
| | Geological Survey | A detailed and systematic study of the topography, geology, and mineral resources of an area or country (Oxford dictionaries) |
| | NGO | A non-governmental organisation (NGO) is a citizen-based association that operates independently of government, usually to deliver resources or serve some social or political purpose (TechTarget) |
| | Civil society/the Public | Society considered as a community of citizens linked by common interests and collective activity. |
| | | |
| | unding from the European Union's | Horizon 2020 research and innovation programme under Grant Agreement No 730127 |
| | | 9 |



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| | Industry/ Company | All type of Industry related to Mining/Extraction, Processing, Product Development, Design and substitution, Re-use, Recycling |
|---|--|---|
| | University/ Academia/ Research Center | The environment or community concerned with the pursuit of research, education, and scholarship (Oxford dictionaries) |
| | Governmental organisation/ department | Governmental organisation/department |
| | Not specified | |
| 9. Number of stakeholders in the initiative | Free text (numbers only) | The number of stakeholders that are part of the initiative. |
| 10. Individual stakeholders (institutions) in the initiative | Free text | The names of stakeholders in the initiative, or a link to the website where they can be found. |
| 11. Consortiums in the initiative | Free text (also possiblity to refer to website where they can be found) | The names of consortiums in the initiative |
| 12. Language(s) Working languages of the initiative | English, French, Spanish, German, etc | Working languages of the initiative |
| 13. Year of establishment | before 1990, 1990, 1991, 1992, etc | The year of establishment |
| 14. Short Description | Free text | Brief overview of the aim of the initiative |
| 15. Objectives and strategies | Free text | The objectives of the initiative and how it aims to reach its objectives |
| 16. Type of Raw Material | Free text | Type of Raw Material(s) or category of raw materials such as CRM, that the initiative focusses on |
| 17. Geographical focus | Local | The initiative's target audience and/or members are located in an area in one country |





| | National | The initiative's target audience and/or members are located in one country |
|-----------------------------|---|--|
| | Regional: Europe | The initiative's target audience and/or members are located in Europe |
| | Regional: Asia | The initiative's target audience and/or members are located in Asia |
| | Regional: Africa | The initiative's target audience and/or members are located in Africa |
| | Regional: North America | The initiative's target audience and/or members are located in North America |
| | Regional: South America | The initiative's target audience and/or members are located in South America |
| | Regional: Australia | The initiative's target audience and/or members are located in Australia |
| | Global | The initiative's target audience and/or members are located in multiple countries in multiple continents |
| 18. Step in the value chain | Mining/Extraction | The process or industry of obtaining coal or other minerals from a mine |
| value chain | Processing | The series of operations that transforms industrial materials from a raw- material state into finished parts or products |
| | Manufacturing | Making (something) on a large scale using machinery |
| | Product Development | Design and substitution |
| | Recycling / re-use | Converting (waste) into reusable material |
| | Transport and supply chain | Supply chain and transport related, e.g. due diligence and supply chain transparency for raw materials |
| 19. Activities | Data collection / mapping | Collecting / mapping data related to raw materials |
| | Development of certification or standards | Development of certification or standard for raw materials |
| | Research | Research related to raw materials |
| | Networking and strengthening cooperation | Organisation of (online) meetings, seminars, conferences, working groups, fora to strengthen cooperation between stakeholders. |
| | Development of tools and technologies | Development of tools and / or technologies that can be used by stakeholders active in the raw material value chain |







| 20. Name of data platform (if applicable) | Free text | Name of database/dataset/platform/mapping activity |
|---|--|---|
| 21. Description of data (if applicable) | Data on primary raw material extraction/benefication | Data collected is related to primary raw material extraction/beneficiation |
| | Data on secondary raw materials and recycling | Data collected is related to secondary raw materials and recycling |
| | Data on the use of materials in production and consumption | Data collected is related to the use of materials in production and consumption |
| 22. Data access | Public | Applicable if one of the activities is data collection |
| | Restricted | Data that is restricted/secured and possibly payment of fee to access the data. |
| | Not applicable | The initiative does not collect data. |
| 23. Target audience | Policy-makers | a member of a government department, legislature, or other organization who is responsible for making new rules, laws, etc. (Cambridge dictionary) |
| | IGO | an entity created by treaty, involving two or more nations (or of other intergovernmental organisations), to work in good faith, on issues of common interest (Harvard law school) |
| | NGO | a non-governmental organisation (NGO) is a citizen-based association that operates independently of government, usually to deliver resources or serve some social or political purpose (TechTarget) |
| | Industry | All type of Industry related to Mining/Extraction, Processing, Product Development, Design and substitution, Re-use, Recycling |
| | Academia/Research Center | the environment or community concerned with the pursuit of research, education, and scholarship (Oxford dictionaries) |
| | Government | Government or government department |
| 24. Source of | Government | The initiative is funded by government resources |
| financial resources (by who the | Industry | The initiative is funded by industry resources |
| initiative is funded) | Intergovernmental Organisation (IGO) | The initiative is funded by an IGO |



3. Format

The mapping file is currently in Excel format that is placed in the FORAM Intranet and Dropbox folders, that can be accessed by the partners. For the criteria where categories can be chosen, dropdown lists are added to the excel file. In addition to the excel file, an online form will be developed to fill in the information about initiatives following the list with criteria. In this file both the FORAM partners as well as initiatives themselves will be able to provide the needed information. In this way the most up to date information can be collected from the initiative and the FORAM project can engage with the different initiatives.

| 1. # | 2. Name | 3. Acronym | 4. Contact details (Website, Phone, E-mail) | | | Oganisational structure | | 9. Number of Stakehol ders in | 12. Langu age(s) | 13. Year of establi shmen | 14. Short Description |
|-------|--|--------------------|---|--------------|---------------|----------------------------|--|---|------------------------|---------------------------------------|---|
| - | ~ | | * | | | - | | the 🍸 | - | t 🔻 | ~ |
| Relev | 1 | 3 | 1 | 2 | 2 | 1 | 1 | 1 | 1 | 2 | 3 |
| 1 | Solving the e-waste problem Initiative | Step Initiative | www.step-initiative.org | Bonn | Germany | Initiative | Industry, Academia/Research Center. | 110 | English | | Step's aim is to reduce dangers to humans and the environment which result |
| 2 | International Copper Study Group | ICSG | www.icsg.org/ | Lisbon | Portugal | Study Group | Industry, Governmental organisation/department | 24 | English | 1992 | The International Copper Study Group (ICSG) is an intergovernmental |
| 3 | Prospecting Secondary raw materials in the Urban mine and Mining wastes Project | ProSUM | www.prosumproject.eu | Brussels | Belgium | Project | Industry, Academia/Research Center, Governmental | 17 | English | 2015 | The ProSUM project will deliver the First Urban Mine Knowledge Data Platform, a centralised database of all available data |
| 4 | UNEP International Resource Panel | IRP | http://www.unep.org/resourcepanel [| Paris | France | Panel | Academia/Research Center | Na | English | 2007 | The International Resource Panel (IRP) was launched by the United Nations |
| 5 | World Resources Forum | WRF | www.wiforum.org | St Gallen | Switzerland | Forum | NGO, Policy-makers, Academia/Research Center. | Na | English | 2012 | WRF envisions the world where influential decision-makers, established civil |
| 6 | World Materials Forum | Na | www.worldmaterialsforum.com | Nancy | France | Forum | Policy-makers, Industry, Academia/Research Center, Governmental | Na | English | 2015 | During the 3rd edition, the focus is on all solutions that allow to decouple economic growth and use of materials |
| 7 | World Materials Research Institute Forum | WRMRIF | www.wmrif.org | Gaithersburg | United States | Forum | Academia/Research Center | 50 | English | 2005 | International organization for materials science based on a global network of |
| 8 | Intergovernmental Forum on Mining Minerals, metals and sustainable development | IGF | http://igfmining.org/ | Ottawa | Canada | Forum | Governmental organisation/department, Industry, Civil society/the Public, Initiatives | 55 | English | | The Intergovernmental Forum on Mining, Minerals, Metals and Sustainable Development (IGF) is a member-driven organization that provides national |
| 9 | Global Reporting Initiative | GRI | www.globalreporting.org | Amsterdam | Netherlands | Initiative | Industry, Governmental organisation/department, Civil essistations Databia | 90 countries | English | 1997 | GRI is an international independent organization that helps businesses, |
| 10 | Extractive Industries Transparency Initiative | EITI | eiti.org | Oslo | Norway | Initiative | Industry | 52 countries | English | 2016 | The Extractive Industries Transparency Initiative (EITI) is a global standard to |
| 11 | Knowledge Innovation Community (KIC) on Raw Materials (EIT RM) | KIC EIT RM | https://eit.europa.eu/eit- community/eit-raw-materials | Berlin | Germany | Community | Academia/Research Center, Industry | 100+ | English | 2015 | EIT RawMaterials, initiated by the EIT (European Institute of Innovation and Technology) and funded by the |
| 12 | G7-Alliance on Resource Efficiency | | http://www.iges.or.jp/files/research/ scp/PDF/20160222/session4_6_St anislaus.pdf | Na | Na | Forum, Platform | Governmental organisation/department | 7 countries | English | | G7 Alliance of Resource Efficiency I Forum to share knowledge and create information networks on a voluntary bases |

Figure 4. Mapping file in Excel. Criteria 1-14 with twelve example initiatives (information retrieved from initiative's website).

4. Next tasks

In task 1.2 a proper set of indicators for each criterion will be identified to prioritize initiatives. The indicators will be related to the categories, in task 1.2 will be identified which categories within the criteria will have priority for FORAM. Relevant criteria include for example the geographical coverage and the number of stakeholders involved. This will, together with the list of criteria and mapping file, serve as basis for the framework used for the assessment and mapping of initiatives and data collections (task 1.3).





Annex I Definitions related to raw materials

| A Metal (metallic) ore | A type of rock (mineral raw material) from which metal can be extracted at a profit. ² |
|--|---|
| Beneficiation | Beneficiation is a process of mechanically separating the grains of ore minerals from the gangue minerals, to produce a concentrate (enriched portion) containing most of the ore minerals and a tailing (discard) containing the bulk of the gangue minerals. ³ |
| Biomass | Biomass is organic, non-fossil material of biological origin that can be used as biogenic feedstock in food supply, and other products. Classification of biomass: Crops, Crop Residues, Wood, Animals. ⁴ |
| Brownfield Exploration | In brownfield exploration, geologists look for deposits near or adjacent to an already operating mine. As geologists are able to use existing data, the risk in brownfield exploration is considerably lower than in greenfield exploration. ⁵ |
| Commodity | A raw material or primary agricultural product that can be bought and sold, such as copper or coffee. ⁶ |
| Fossil energy materials/carriers (refer to energy resources) | Fossil fuel is a generic term for non-renewable carbon-based energy sources such as solid fuels, natural gas and oil that have their origins in plants and animals that lived millions of years ago on earth and underwent |



² European Commission Infrastructure for Spatial Information in Europe (2013). Data Specification on Mineral

Resources – Technical Guidelines. Retrieved from http://inspire.ec.europa.eu/file/1527/download?token=dQ1GJw-j ³ King Abdulaziz University. Retrieved from:

http://www.kau.edu.sa/Files/0052737/Subjects/(8)%20Ore%20processing%20(beneficiation).pdf

⁴ European Commission Eurostat (2016). Biomass. Retrieved from: http://ec.europa.eu/eurostat/web/environmentaldata-centre-on-natural-resources/natural-resources/raw-materials/biomass

⁵ UndervaluedEquity. Mineral Exploration Companies - Greenfield Exploration vs. Brownfield Exploration. Retrieved from http://www.undervaluedequity.com/Mineral-Exploration-Companies-Greenfield-Exploration-vs.-Brownfield-Exploration.html

⁶ Oxford Dictionaries. Retrieved from https://en.oxforddictionaries.com/definition/commodity



| transformation through chemical and physical processes. Coal, Natural Gas |
|--|
| and Oil. In EU fossils one half (49.8%) of total net electricity generated. ⁷ |

Geologic MaterialsThe rocks and sediments that make up the land where we live. The
characteristics of geologic materials reflect the processes that form them and
the environments in which they form.⁸

Greenfield exploration relies on the predictive power of ore genesis models to find mineral deposits in previously unexplored areas or in areas where they are not already known to exist.⁹

Industrial minerals and rocks • Raw materials that are used in industry in variously prepared forms as minerals (e.g., talc, asbestos, diamond) or rocks (diatomite, bentonite, ochre);

- Raw materials that serve as a source of non-metallic elements (ftuorite for ftuori- ne, apatite for phosphorus) or their simple compounds (e.g., borates for H3BO3 or B2O3)
- Raw materials of non-metallic habit that are source of metals, and also of their com- pounds employed in other than metallurgical industries (e.g., beryl as a source of BeO, magnesite of MgO, bauxite or Al-rich laterite as a source of Al2O3; all these three oxides are refractory materials);
- Building materials (rocks for aggregate, together with gravel and sand for concrete, decorative stone and roofing slate, limestone for cement and lime, brickloam).¹⁰

ManufacturingManufacturing is the value added to production of merchandise for use or sale
using labour and machines, tools, chemical and biological processing, or
formulation. The term may refer to a range of human activity, from handicraft



⁷ European Commission. http://ec.europa.eu/eurostat/web/environmental-data-centre-on-natural-resources/natural-resources/energy-resources/fossil-fuels

⁸ Geologic Materials. Retrieved from https://geomaps.wr.usgs.gov/sfgeo/geologic/stories/geologic_materials.html ⁹ UndervaluedEquity. Mineral Exploration Companies - Greenfield Exploration vs. Brownfield Exploration. Retrieved from http://www.undervaluedequity.com/Mineral-Exploration-Companies-Greenfield-Exploration-vs.-Brownfield-Exploration.html

¹⁰ Kuzvart, M. Industrial minerals and rocks in the 21st Century. Retrieved from http://www.ehu.eus/sem/seminario_pdf/SEMINARIO_SEM_2_287.pdf.



| | |
|---------------------|--|
| | to high tech, but is most commonly applied to industrial production, in which raw materials are transformed into finished goods on a large scale. ¹¹ |
| Metal Ores | Metal ores are mineral aggregates containing metals. Most metal ores are polymetallic, i.e. the metal ore contains more than one metal. The different metals are separated during the production process. Metal ores are divided into ferrous (containing iron) and non-ferrous ores. ¹² |
| Mine | An excavation for the extraction of mineral deposits, including underground workings and open-pit workings (also called open-sky mines) for the extraction of metallic commodities, as well as open workings for the extraction of industrial minerals, (which are commonly referred to as quarries). ¹³ |
| Mineral exploration | Mineral exploration is the process of finding ore or mineral deposits in commercially viable concentrations. ¹⁴ |
| Mineral reserve | That portion of an identified resource from which a usable mineral or energy commodity can be economically and legally extracted at the time of determination. ¹⁵ |
| Mineral resource | a naturally occurring concentration/accumulation of organic or inorganic material of intrinsic economic interest in or on the Earth's crust such as energy fuels, metal ores, industrial minerals and construction minerals, but excluding water, in such form and quality that there are reasonable prospects for eventual economic extraction. ¹⁶ |
| | |

¹¹ Business Dictionary (2016). Manufacturing. Retrieved from

¹³ European Commission Infrastructure for Spatial Information in Europe (2013). Data Specification on Mineral Resources – Technical Guidelines. Retrieved from http://inspire.ec.europa.eu/file/1527/download?token=dQ1GJw-j

¹⁵ USGS. Mineral reserves, resources, resource potential and certainty. Retrieved from http://www.nwrc.usgs.gov/techrpt/sta13.pdf

http://www.businessdictionary.com/definition/manufacturing.html

¹² http://ec.europa.eu/eurostat/web/environmental-data-centre-on-natural-resources/natural-resources/raw-materials/metal-ores

¹⁴ Quara (2017). Mining Industry: What is mineral exploration and how is it beneficial? Retrieved from

https://www.quora.com/Mining-Industry-What-is-mineral-exploration-and-how-is-it-beneficial

¹⁶ European Commission Infrastructure for Spatial Information in Europe (2013). Data Specification on Mineral Resources – Technical Guidelines. Retrieved from http://inspire.ec.europa.eu/file/1527/download?token=d01GJw-



- Mineral resourcelocations where background concentrations of potentially valuable elementsanomaliesin soils, stream sediments or rocks onshore or offshore exceed the normal
background values expected given the local geological context. Such maps are
widely used in mineral exploration. Attributes are location, chemical elements,
nature of the sampled element (s), analytical value(s).¹⁷
- Mineral Resources (nonmetallic) A raw material qualifying as a 'mineral resource' is a concentration or occurrence of material of economic interest in or on the earth's crust in such form, quality and quantity that there are reasonable prospects for eventual economic extraction. Minerals are essential raw materials for modern society, contributing significantly to its social and technological progress. They are used for the production of infrastructure such as roads, homes, schools and hospitals, and in many industrial and consumer products such as cars, computers, medicines, and household appliances.¹⁸
- Mining activity The process of extracting metallic or non-metallic mineral deposits from the Earth.¹⁹
- **Mining/Extraction** the process or industry of obtaining minerals from a mine.²⁰
- Ore (sensu lato): Any naturally occurring (raw) material from which a mineral or aggregate can be extracted at a profit. Although more than 4,400 mineral species are known, only about 100 are considered ore minerals. The term 'ore' originally applied only to metallic minerals but now includes such non-metallic substances as sulphur, calcium fluoride (fluorite), and barium sulfate (barite). Ore is always mixed with unwanted rocks and minerals, known collectively as gangue. The ore and the gangue are mined together and then separated. The desired element (often a metal which is usually contained in chemical combination

 ¹⁹ European Commission Infrastructure for Spatial Information in Europe (2013). Data Specification on Mineral Resources – Technical Guidelines. Retrieved from http://inspire.ec.europa.eu/file/1527/download?token=dQ1GJw-j
²⁰ Oxford dictionaries (2017). Mining. Retrieved from https://en.oxforddictionaries.com/definition/mining



¹⁷ European Commission Infrastructure for Spatial Information in Europe (2013). Data Specification on Mineral Resources – Technical Guidelines. Retrieved from http://inspire.ec.europa.eu/file/1527/download?token=dQ1GJw-j ¹⁸ http://ec.europa.eu/eurostat/web/environmental-data-centre-on-natural-resources/natural-resources/rawmaterials/mineral-resources-non-metallic

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| | with some other element in addition to various impurities) is then extracted from the ore. It may be still further refined (purified) or alloyed with other metals. ²¹ |
|---|--|
| Primary raw materials | Primary raw materials are the product of the primary production sectors, which encompass the extraction of natural resources from the environment and their transformation through processing or refining. The obtained raw materials are primary commodities, the base materials for further manufacturing and consumption processes. ²² |
| Processing | The series of operations that transforms industrial materials from a raw- material state into finished parts or products. ²³ |
| Product Development (Design and substitution) | The creation of products with new or different characteristics that offer new or additional benefits to the customer. Product development may involve modification of an existing product or its presentation, or formulation of an entirely new product that satisfies a newly defined customer want or market niche. ²⁴ |
| Raw Materials | Raw materials are basic substances or mixtures of substances in an untreated state except for extraction and primary processing. They can be subdivided into primary and secondary raw materials. ²⁵ |
| Recycling / re-use | Converting (waste) into reusable material ²⁶ or energy. |



²¹ European Commission Infrastructure for Spatial Information in Europe (2013). Data Specification on Mineral

Resources – Technical Guidelines. Retrieved from http://inspire.ec.europa.eu/file/1527/download?token=dQ1GJw-j ²² European Commission Eurostat (2017). Raw Materials. Retrieved from

http://ec.europa.eu/eurostat/web/environmental-data-centre-on-natural-resources/natural-resources/raw-materials ²³ Encyclopedia Britannica (2017). Materials processing. Retrieved from

https://www.britannica.com/technology/materials-processing

²⁴ Business Dictionary (2017). Product development. Retrieved from

http://www.businessdictionary.com/definition/product-development.html

²⁵ European Commission Eurostat (2017). Raw Materials. Retrieved from

http://ec.europa.eu/eurostat/web/environmental-data-centre-on-natural-resources/natural-resources/raw-materials

²⁶ Oxford Dictionaries (2017). Recycle. Retrieved from https://en.oxforddictionaries.com/definition/recycle



| Rock | Material of the Earth's crust, composed of one or more minerals strongly bonded together that are so little altered by weathering that the fabric and the majority of the parent minerals are still present. ²⁷ |
|----------------------------|---|
| Secondary Raw Materials | Waste materials that have been identified for their potential for recycling or reprocessing to generate raw materials (potentially displacing the use of primary materials), for example: mining wastes, manufacturing and processing waste, including scrap, and contents of landfill. ²⁸ |
| Soil | A naturally occurring mass of discrete particles or grains, at most lightly bonded together, occurring as a product of rock weathering either <i>in situ</i> or transported, with or without admixtures of organic constituents, in formations with no or only slight lithification. ²⁹ |
| Substitution | the direct replacement of a material for another in a given application or process or o substitute that material for an entirely new technology. 30 |

 ²⁹ Hunt, R.E. (2007). Characteristics of geological materials and formations. Boca Raton, Florida: CRC Press.
³⁰ Critical Raw Materials (2017). What exactly is substitution. Retrieved from http://www.criticalrawmaterials.eu/blog/what-is-substitution/



 ²⁷ Hunt, R.E. (2007). Characteristics of geological materials and formations. Boca Raton, Florida: CRC Press.
²⁸ European Commission Eurostat (2017). Raw Materials. Retrieved from http://ec.europa.eu/eurostat/web/environmental-data-centre-on-natural-resources/natural-resources/raw-materials